Qmax 95 m³/h - $1583 \mathrm{I} / \mathrm{min}(418 \mathrm{USgpm})$ - Hmax $108 \mathrm{~m}(354 \mathrm{ft})$<br>Code 10053713



Indicative picture of the product

## Self-priming centrifugal bare shaft pump

## Characteristics

The $J$ series self-priming centrifugal pumps are used in applications where a rapid priming capacity is required from demanding suction heights combined with the ability to transfer and manage polluted fluids, dirty and abrasives with suspended large diameter solids. The system is based on an inspectable pump casing which also acts as a water tank allowing a first quick priming without auxiliary systems, simplifying management of the system and reducing the time for maintenance. Within the physically permitted suction height limits, J pumps are a more comfortable and reliable solution than submersible pumps and vertical submersed impeller pumps.

## Product Data

Suction port Threaded - 3" ISO 228 (BSP)
Delivery port
Threaded - 3" ISO 228 (BSP)
Qmax
$95 \mathrm{~m}^{3} / \mathrm{h}-1583 \mathrm{I} / \mathrm{min}$ (418 USgpm)
Hmax
108 m (354 ft)
Solids handling
14 mm ( $0,55^{\prime \prime}$ )
Weight $90 \mathrm{~kg}(198 \mathrm{lb})$

## EX version <br> $C \in$

Pump with dedicated code, including thermowell predisposition for temperature sensor and glass oiler for mechanical seal quench fluid, according to ATEX 2014/34/EU.

## Benefits

\author{

1) Rapid self-priming <br> Without foot valve up to a height of $7.5 \mathrm{~m}(24.5 \mathrm{ft})$ <br> 2) High resistance <br> To abrasive liquids which are turbid and sandy <br> 3) Semi-open impeller <br> High thickness casting impact resistant <br> \section*{4) Wear plate/plates} <br> Easily replaceable cast iron wear plate/plates <br> 5) Easy inspection and cleaning <br> Removable front covers for access to the impeller
}

## Applications

## Industry:

clean, dirty, sandy, muddy, neutral, alkaline, acidic liquids; low viscous petroleum products, solvents even if dirty; milk of lime, caustic soda; washing, cooling, recirculation, smoke scrubbing.

## Treatment:

pumping polluted corrosive wastewater containing sand, mud or solids in suspension; dosing neutralizing liquids; pumping out settled sludge.

## Naval:

loading and unloading; bilge pumping; washing, firefighting, stripping, sanitary duty and circulation.

## Agriculture:

surface irrigation; liquid manure oxygenation; transfer and spraying liquid manure or fertilizers; distribution of liquid animal feed; transfer of wine must; washing.

Varisco S.r.I. has certified its Quality, Environment and Safety Management System in accordance with the requirements of the international standard ISO 9001-14001-45001, recognized by the Lloyd Register.

Varisco
solid pumping solutions

## PERFORMANCE CURVES

Test according to UNI EN ISO 9906 standard - level 2B
Max. applicable motor power: 37 kW - 50 HP (max 3.450 rpm) Test liquid: clean water, density 1.000 kg $/ \mathrm{m}^{3}$
Spherical solids handling: D. 14 mm (0,55")

Noise Curve $\quad d B(A)=$ max noise level at 1 m


Multiple Speed Curve


NPSHr Curve


## TECHNICAL DATA

Pump

| Pump model | JS 3-252 T10 |
| :---: | :---: |
| Qmax [3.450 rpm] | 95 m³/h - $1583 \mathrm{l} / \mathrm{min}$ (418 USgpm) |
| Hmax [3.450 rpm] | 108 m (354 ft) |
| Suction port | Threaded - 3" ISO 228 (BSP) |
| Delivery port | Threaded - 3" ISO 228 (BSP) |
| Impeller type | Closed, 4 vanes |
| Solids handling | $14 \mathrm{~mm}(0,55$ ") |
| Casing | EN 1563 EN-GJS-500 cast iron + QPQ |
| Impeller | EN 1563 EN-GJS-500 cast iron + QPQ |
| Wear plate | EN 1561 EN-GJL-200 cast iron + QPQ |
| Non-return valve | check-valve, NBR |
| Shaft | 39NiCrMo3 EN 10083-3 steel |
| Mechanical seal | Silicon carbide / Silicon carbide |
| Elastomers | NBR |
| Lubrication | Grease |
| Bearing bracket | EN 1561 EN-GJL-200 cast iron, with grease lubricated ball bearings for life |
| QPQ: type of nitrocarburizing case hardening that increases corrosion resistance, made in three steps; nitrocarburize+oxidize, polish, and post-oxidize |  |

## Arrangement

| Model | Bare shaft |
| :--- | :---: |
| Dimensions $(\mathrm{L} \times \mathrm{W} \times \mathrm{H})^{*}$ | $658 \times 393 \times 454 \mathrm{~mm}(26 \times 15.49 \times 17.87 \mathrm{C})$ |
| Coating | Polyurethane enamel, average thickness of $100 \mu \mathrm{~m}$ |
| Color | RAL 5010 blue (standard) |
| Height connection | $0,36 \mathrm{~m} \mathrm{(1,2} \mathrm{ft)}$ |
| *without flanged ports |  |

## Optionals

| Flanged ports DN80 PN16 EN1092-2 Type B | Complete pump set code available on request |
| :--- | :---: |
| Flanged ports 3" ANSI B16.1 Class 125 R.F. | Complete pump set code available on request |
| Automatic mechanical seal greaser | Code: 10008316 |
| Thermocouple temperature sensor for ATEX pump | TC - Range temperature from 0 up to $300^{\circ} \mathrm{C}$ |
| Temperature sensors for ATEX pump | PT100 - Range temperature from 0 up to $300^{\circ} \mathrm{C}$ |

## Weight

| Net weight | $90 \mathrm{~kg}(198 \mathrm{lb})$ |
| :--- | :---: |
| Gross weight (pump + packing) | $103 \mathrm{~kg}(227 \mathrm{lb})$ |

## DIMENSIONS

mm [in]


## PACKAGING DIMENSIONS

## Dimensions

JS 3-252 T10 (L x W x H)
Gross weight (pump + packing)
$103 \mathrm{~kg}(227 \mathrm{lb})$


